

## ISO, International Shopfitting Organisation Member:

**BAC Metal sia, Jelgava, Latvia,**

### Factory facts:

(with reservation for correct translation)

21.09.2012

### Facilities:

Production: 3000m<sup>2</sup>

Warehouse: 600m<sup>2</sup>

Admin: 600m<sup>2</sup>

### Owners:

- Torben Hauptmann, Danish citizen, resident of LV 17%
- Jakob Hauptmann, Danish citizen, resident of LV 66%
- Worm Smedie- Maskinværksted, Nykøbing Mors, DK, Egon Worm +45 97 72 01 77 -17%

### Machinery:

Crane 3 t

Shearing up to 3000x6mm

Bandsaw

Automatic tube cutting

NC-Tube bending

Lasercutting 2,8Kw 1500x3000 w. tubecutting - (Bystronic),

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Punch Press, CNC, 1000x2000 - (Pullmax 104)

Punch Press, CNC, 1500x3000 - (Pullmax 3015)

Misc. Pressbrake, from 1000mm up to 3000x175t (hydraulic and mechanic)

Misc. Excentric press machines, up to 150 t

Wire straightener, up to 8 mm wire diameter

Wire-bender table, manual

Wire-bender 3D, CNC, 4-13mm - (Robomac 212)

Sheet metal bending rollers

Misc. Co2 welders – (Migatronic)

TIG-welding

Spotwelding

Lathe

CNC lathe automat

CNC milling machine

Powder coating line 1 (600x1200x2000).

Powdercoating line 2, automatic w. continuing conveyor (600x1200x3200). Larger items by subcontractors.

## Jakob Hauptmann

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